



Roof Surface/System Cross Reference Chart  
**EPDM**

| SYSTEM  | WARRANTY LENGTH | PRIMER           | GAL/SQ | BASE COAT                | GAL/SQ | INTERMEDIATE COAT         | GAL/SQ | TOP COAT                  | GAL/SQ | TOTAL DFT |
|---|-----------------|------------------|--------|--------------------------|--------|---------------------------|--------|---------------------------|--------|-----------|
| <b>Acrylic</b>                                | 10 years        | Fabric Bond 930* | .5     | Acrylic 211              | 1.5    | —                         | —      | Acrylic 211               | 1.5    | <b>25</b> |
|   | 15 years        | Fabric Bond 930* | .5     | Acrylic 211              | 1.25   | Acrylic 211               | 1.25   | Acrylic 211               | 1.25   | <b>30</b> |
| <b>Envir-O-Sil</b><br>(High-Solids Silicone)  | 10 years        | Fabric Bond 930* | .5     | High-Solids Silicone 412 | .75    | —                         | —      | High-Solids Silicone 412  | .75    | <b>20</b> |
|   | 15 years        | Fabric Bond 930* | .5     | High-Solids Silicone 412 | 1.1    | —                         | —      | High-Solids Silicone 412  | 1.1    | <b>30</b> |
|   | 20 years        | Fabric Bond 930* | .5     | High-Solids Silicone 412 | 1.25   | —                         | —      | High-Solids Silicone 412  | 1.25   | <b>35</b> |
| <b>Silicone</b><br>(Standard-Solids Silicone) | 10 years        | Fabric Bond 930* | .5     | Silicone 410             | 1      | —                         | —      | Silicone 410              | 1      | <b>20</b> |
|   | 15 years        | Fabric Bond 930* | .5     | Silicone 410             | 1.5    | —                         | —      | Silicone 410              | 1.5    | <b>30</b> |
|   | 20 years        | Fabric Bond 930* | .5     | Silicone 410             | 1.75   | —                         | —      | Silicone 410              | 1.75   | <b>35</b> |
| <b>Ure-A-Max</b><br>(Hybrid)                  | 10 years        | —                | —      | Aromatic Urethane 520    | 1      | —                         | —      | Aliphatic Urethane 510-CA | 1.5    | <b>25</b> |
|   | 15 Years        | —                | —      | Aromatic Urethane 520    | 1.5    | —                         | —      | Aliphatic Urethane 510-CA | 1.5    | <b>30</b> |
|   | 20 Years        | —                | —      | Aromatic Urethane 520    | 1.5    | Aliphatic Urethane 510-CA | 1.25   | Aliphatic Urethane 510-CA | 1.25   | <b>40</b> |
| <b>Ure-A-Sil</b>                              | 12 years        | —                | —      | Aromatic Urethane 520    | 1      | —                         | —      | Silicone 410              | 1.5    | <b>25</b> |
|   |                 |                  |        |                          |        |                           |        | High-Solids Silicone 412  | 1.1    |           |
|   | 15 years        | —                | —      | Aromatic Urethane 520    | 1.5    | —                         | —      | Silicone 410              | 1.5    | <b>30</b> |
|   |                 |                  |        |                          |        |                           |        | High-Solids Silicone 412  | 1.1    |           |
|   | 20 years        | —                | —      | Aromatic Urethane 520    | 1.25   | Silicone 410              | 1.25   | Silicone 410              | 1.25   | <b>35</b> |
|   |                 |                  |        |                          |        |                           |        | High-Solids Silicone 412  | 1.8    |           |

Refer to application guidelines for detailed installation instructions. Adhesion tests are required for all roof restoration projects.  
 \* Depending on the condition of the existing roof system, a primer may not be necessary. Contact American WeatherStar technical services for more information.  
 DFT = Dry Film Thickness