



## COLOR PRIME 915

### DESCRIPTION

Color Prime 915 is a two-component, water-based epoxy primer designed to enhance adhesion to metal roofs before applying American WeatherStar's High Gloss 215. It also serves as a bonding primer for various other surfaces.

### BASIC USES

Color Prime 915 adheres to a wide range of substrates, including metals, organic polymers, masonry, copper, and wood. It can also be used as a masonry block filler, providing a strong foundation for subsequent coatings.

### APPLICATION

Mix component A and component B separately and then combine A&B and mix thoroughly. Power mixing is recommended. This product may be brushed, rolled, or sprayed on a clean, dry surface. For details see equipment recommendations below. If blowholes form as primer dries, make a second pass with a relatively dry roller. Allow 8 to 10 minutes before making a second pass. Do not use material that's been mixed for more than 3 hours.

### SURFACE PREPARATION

**General:** Surfaces to be coated should be dry, free of dust, dirt, oil, loose granules, gravel, peeling coating, and other foreign matter.

### ENVIRONMENTAL CONDITIONS

The product must not be applied when the ambient temperature is below 50°F or if there is any possibility it could fall below 32°F within 24 hours of application. Application is not recommended if rain or dew is likely to occur before the product dries.

### EQUIPMENT

Minimum requirements:

- **Spray:** ½ gmm capacity with a #017 tip
- **Brush:** High-quality synthetic filament
- **Roller:** 1¼" nap roller

### TECHNICAL DATA

SOLIDS BY VOLUME:	45% ± 2%, ASTM D-2697
SOLIDS BY WEIGHT:	56% ± 2%, ASTM D-1644
ADHESION:	5A, D-3359
HARDNESS (PENCIL @ 7 DAYS):	H, D1186
VOC:	< 100 g liter, EPA Method 24
MAX CONTINUOUS TEMP.:	180°F
FLASHPOINT:	>212°F, A&B Mixed
DRY TIME:	2-3 hours @ 75°F
SHELF LIFE (UNOPENED):	12 months @ 45-75°F
CLEAN UP:	Water
COLOR:	Part A: Black Part B: Clear Combined: Black
PACKAGING:	Part A: 5-gallon pail w/ 4 gallons Part B: 1-gallon pail

### LIMITATIONS

The surface must be clean and dry. Do not apply over wet substrates or when inclement weather is imminent.

Once mixed, Color Prime 915 has a 4-hour pot life. The product will not harden in the pail, but DO NOT use after 4 hours.

### COVERAGE RATE

Apply Color Prime 915 at a rate of 1 gallon per 200-400 square feet.

### SAFETY INFORMATION

Read the Safety Data Sheet (SDS) and container labels for detailed health and safety information. This product is intended for industrial use by properly trained professional applicators only.

### AMERICAN WEATHERSTAR LLC

8095 Padgett Switch Rd. | Irvington, AL 36544 | USA  
www.americanweatherstar.com | info@americanweatherstar.com  
Toll Free: 800-771-6643 | Fax: 251-479-3602