



# FABRIC BOND 930

**DESCRIPTION:**

Fabric Bond 930 is designed to be a bonding agent to secure polyester fabric to roof surfaces.

**ADVANTAGES:**

- Seals asphaltic surfaces with little or no bleed through
- Excellent adhesion to various surfaces
- Easy to use, easy clean up, non-toxic, and VOC compliant water based coating
- Must be top coated with an American WeatherStar top coat

**BASIC USES:**

Great as a primer over asphalt, concrete, wood, tile, metal, and virtually any clean, dry, non-silicone surface. Also used for installing fabric to any roof surface before applying top coat.

**INSTALLATION:**

- **Surface Prep:** All surfaces to be coated must be clean, dry and free of any oil, grease or dirt. Pressure washing is recommended for older coatings. Do not apply within two hours of sunset, rain, fog, or freezing temperatures.
- **Mixing:** Fabric Bond 930 is ready to use. Thinning is not required nor recommended.
- **Spray:** Airless sprayer, 2000 psi, 2 gpm capacity with a #027-#031 tip
- **Brush:** High-quality synthetic bristle brush
- **Roller:** Size depends on surface condition—short nap for smooth surfaces, medium nap for more porous surfaces

**APPLICATION TEMPERATURES**

- Min Ambient: 50°F (10°C)
- Max Ambient: 110°F (43.3°C)
- Min Surface: 50°F (10°C)
- Max Surface: 130°F (54.4°C)

Minimum temperatures must be rising following applications. Contact technical services for more information.

**Do not apply when:**

- Dew point is within 5°F (2.77°C) of ambient temperatures
- Precipitation, fog, or dew is imminent prior to cure of the product
- Freezing temperatures are expected prior to cure of the product

**TECHNICAL DATA:**

SOLIDS BY VOLUME:	44% ± 2
VISCOSITY:	600-800 CPS
WEIGHT:	8.38 lbs. per gallon
FLASH POINT:	N/A
MINIMUM APPLICATION TEMP.:	50°F
DRY TIME:	2-12 hours
SERVICE TEMP. RANGE:	-40° to 200°F
COLOR:	Blue
PACKAGING:	5 gallon

**SAFETY INFORMATION:**

Read the Safety Data Sheet (SDS) and container labels for detailed health and safety information. This product is intended for industrial use by properly trained professional applicators only.

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